

**SYLLABUS OF SEMESTER SYSTEM
FOR THE TRADE OF**

**TOOL & DIE MAKER
(DIES & MOULDS)**

SEMESTER PATTERN

Under

**Craftsmen Training Scheme (CTS)
(Two years/Four Semesters)**

**Revised in
2014**

**By
Government of India
Ministry of Labour & Employment (DGE&T)**

GENERAL INFORMATION

1. **Name of the Trade** : **Tool & Die Maker (Dies & Moulds)**
2. **NCO Code No.** : 833.10, 833.40
3. **Duration of Craftsmen Training** : Two years (Four semesters each of six months duration).
4. **Power norms** : 29.6 kw
5. **Space norms** : 130 Sq. mt.
6. **Entry qualification** : Passed 10th Class with Science and Mathematics under 10+2 system of Education or its equivalent
7. **Trainees per unit** : 16 (Supernumeraries/Ex-Trainee allowed: 5)

8a. Qualification for Instructor : Degree in Mechanical Engineering from recognized university with one year post qualification experience in the relevant field.

OR

Diploma in Mechanical Engineering/Tool and Die Making from a recognized Board of Technical Education with two year post qualification experience in the relevant field.

OR

NTC/NAC passed in TDM (Dies & Mould) trade with 3 years post qualification experience.

8b. Desirable Qualification : Preference will be given to a candidate with Craft Instructor Certificate (CIC) in TDM (Dies & Mould)/TDM (Press tool, Jigs & Fixture) Trade.

Note:

1. **Common First & Second Semester Training for both Tool & Die Making - Press Tool, Jigs and Fixtures and Dies and Moulds.**
2. During the remaining two semester of training under CTS, the trainee will undergo training either in Press Tools, Jigs and Fixtures Making or in Dies and Moulds Making.

Distribution of training on Hourly basis:

Total hours /week	Trade practical	Trade theory	Work shop Cal. &Sc.	Engg. Drawing	Employability skills	Extra curricular activity
40 Hours	25 Hours	6 Hours	2 Hours	3 Hours	2 Hours	2 Hours

COURSE INFORMATION

1. Introduction:

This course is meant for the candidates who aspire to become a professional **Tool and Die maker (Dies & Moulds)**.

2. Terminal Competency/Deliverables:

After successful completion of this course the trainee shall be able to perform the following skills with proper sequence.

1. The trainees can work in the industry as semi-skilled Tool and Die Maker (Dies & Moulds).
2. The trainee can able to manufacture different components for dies & moulds by operating different machines like lathe, drilling, welding, milling grinding, EDM, Injection moulding and CNC. Inspection & measurement of different components and observing safety precautions while working.
3. The trainees can work on Dismantle & assemble of various dies & moulds and test.
4. Trainee is able to make simple programme on CNC machine and operate.
5. Handle different type of Fire extinguishers.

3. Employment opportunities:

On successful completion of this course, the candidates shall be gainfully employed in the following industries:

1. Production & Manufacturing industries.
2. Structural Fabrication like bridges, Roof structures, Building & construction.
3. Automobile and allied industries
4. Service industries like road transportation and Railways.
5. Ship building and repair
6. Infrastructure and defense organizations
7. In public sector industries like BHEL, BEML, NTPC, etc and private industries in India & abroad.
8. Self employment

4. Further learning pathways:

- On successful completion of the course trainees can pursue Apprenticeship training in the reputed Industries / Organizations.
- On successful completion of the course trainees can opt for Diploma course (Lateral entry).
- On successful completion of the course trainees can opt for CITS course.

**SYLLABUS FOR THE TRADE TOOL AND DIE MAKER
(Dies & Moulds)**

**First and Second semesters are common for both TDM
(Dies & Moulds and Press Tool, Jig & Fixtures)**

**First Semester
(Semester Code no. TDM(DM) - 01)**

Duration : Six Month

Week No.	Trade Practical	Trade Theory
1.	<p>Importance of trade training, List of tools & Machinery used in the trade. Health & Safety: Introduction to safety equipments and their uses. Introduction of first aid, operation of Electrical mains.</p> <p>Occupational Safety & Health Importance of housekeeping & good shop floor practices.</p> <p>Health, Safety and Environment guidelines, legislations & regulations as applicable. Disposal procedure of waste materials like cotton waste, metal chips/burrs etc. Basic safety introduction, Personal protective Equipments(PPE):- Basic injury prevention, Basic first aid, Hazard identification and avoidance, safety signs for Danger, Warning, caution & personal safety message. Preventive measures for electrical accidents & steps to be taken in such accidents. Use of Fire extinguishers.</p>	<p>Importance of safety and general precautions observed in the in the industry/shop floor. All necessary guidance to be provided to the new comers to become familiar with the working of Industrial Training Institute system including stores procedures. Soft Skills: its importance and Job area after completion of training. Introduction of First aid. Operation of electrical mains. Introduction of PPEs. Introduction to 5S concept & its application. Response to emergencies eg; power failure, fire, and system failure.</p>
2 - 4	<p>Bench work:</p> <p>Identification of tools & equipments as per desired specifications for marking & sawing. Holding rectangular piece of material in bench vice -filing flat surfaces and edges by maintain 90⁰ angles between all surfaces and edges - checking the dimensions and angles with steel rule and try square.</p> <p>Marking out of parallel lines using odd leg caliper, punching. Hack sawing to a different length as per marking (for step filing). Marking</p>	<p>Bench vice construction –types, uses, care and maintenance. Hacksaw frames – its types, hacksaw blade – description, material, specifications and uses.</p> <p>Method of using hacksaw. Steel rule, calipers- its type, surface plate, surface gauge, scribes, punches – its types, hammer –its types. Metric and FPS system of measurement.</p> <p>Introduction of file, types, materials, classification, filing techniques and operations. Applications of files.</p>

	<p>out of parallel lines using odd leg caliper, punching. Hack sawing to a different length as per marking (for step filing).</p> <p>Identification of tools & equipments as per desired specifications for filing. File steps and finish with smooth file with in the accuracy of $\pm 0.5\text{mm}$. Filing 45° chamfer at all the edges Filing external radius and check with radius gauge.</p>	
5 - 6	<p>Identification of tools & equipments as per desired specifications for drilling and tapping. Making rectangular parallel block and drilling practice for through holes, blind holes, Counter drilling, Counter sinking, chain drilling and tapping.</p>	<p>Drilling machine description – its types, Selection of cutting speed for different materials. Calculation of rotation per minute (rpm), drilling time for drilling. Description of twist drill, counter boring tool, counter sinking tool. Drill material, type (taper shank, straight shank), parts and size. Description and uses of taps, dies and reamers. Care to be taken while using taps, dies and reamers.</p>
7 - 9	<p>Practice of step fitting having curvature/radius fitting</p>	<p>Vernier caliper, micrometer (inside & outside), height gauge, bevel protector – working principle – construction, graduations, calculation of least count, readings-uses and care</p> <p>Introduction to Limit, Fits, Tolerance, Allowance – its application in interchangeable system.</p> <p>Introduction of chisel and scraper - its material, parts, type and method of chipping and scraping.</p> <p>Study of different types of gauges and templates used in fitting.</p>
10.	<p>Practice of Chipping & Scraping</p>	<p>Study of tools used in chipping and scraping. Introduction about metals, difference between Metal and Non Metal, properties of metal, Classification of metals and its applications. Heat treatment of metals, process- such as annealing, nitriding, hardening, tempering, case hardening, carburizing, cyaniding, flame hardening, induction hardening, purposes and its effects on the properties of steel.</p>
11	<p>Prepare three piece Assembly fitting with Filing flat and radius, drilling, countersinking, counter boring and tapping. Identify potential problems in preparation process and suggest appropriate solutions</p>	<p>Manufacturing process of ferrous metals and its classification, uses of wrought iron, cast iron and steel. Alloying elements of steel and its effects on the properties of steel. Types of steels used in cutting tool and their specifications,</p>

12- 13	Dressing of grinding wheels. Grinding of chisel, punch in Pedestal Grinder. Practice of twist drill grinding. Practice of single point turning tools grinding.	Description of pedestal grinder, procedure for mounting the grinding wheel and its application. Introduction to dressing and its importance. Description of single point cutting tool. Tool angles and its importance. Effect of tool setting and tool angles.
14	Lathe: Setting of job in four jaws chuck, truing. Setting of cutting tool on tool post, at centre height. and its effect on metal cutting. Practicals on plain turning and facing.	Lathe: Introduction to lathe machine and its types, specifications, description of main parts – bed, headstock, carriage, tail-stock, feed mechanism and thread cutting mechanisms. Safety precautions while working on lathe. Lathe machine
15.	Lathe operations - step turning, shouldering, undercut, chamfering, grooving, fillet radius within an accuracy of ± 0.1 mm and its checking of squareness, diameter, length, chamfer, fillets radius using micrometer, vernier caliper and gauges.	Lathe accessories and attachments. Chuck – its types, face plates, lathe dogs, lathe centers - its types, and lathe steady. Coolants and lubricants-its difference and use .
16	Lathe operations – drilling, boring, counter boring, thread making using die and tap.	Nomenclature of Lathe cutting tool - its shapes cutting angles for different lathe operations. Influence of cutting tool angles on metal cutting. Recommended cutting tool materials for lathe operations.
17- 18	Practice of eccentric turning. Practice between centre - plain turning, checking the parallelism and aligning/setting of tailstock and head stock centers – using micrometer, dial test indicator etc.	Different simple lathe operations – parallel/straight turning, step turning, grooving, radius forming, drilling and boring, counter boring. Calculation of cutting speed, feed and turning time.
19- 20	Practice of different taper turning methods on lathe (internal and external).	Different taper turning methods and its calculations.
21-22	Practice screw thread cutting - whit worth/metric (Internal & external)	Definition of screw thread, types, forms and its applications. Calculation of gear train for screw thread cutting on lathe. Change gear and its calculation.
23-25	Revision	
26	Examination	

SYLLABUS FOR THE TRADE TOOL AND DIE MAKER

(Dies & Moulds)

Second Semester

(Semester Code no. TDM(DM) - 02)

Duration : Six Month

Week No.	Trade Practical	Trade Theory
01	Milling: Preparation of rectangular block by milling – selection of cutters for plain milling, mounting of milling cutters. Milling a block within an accuracy of ± 0.2 mm and check the dimensions.	Milling: Introduction to milling machine, construction, types. Safety precaution followed during milling operation.
02 - 03	Step milling operation within an accuracy of ± 0.2 mm	Milling machine attachments – vertical milling attachment, universal milling attachment, circular milling attachment, dividing head attachment etc. Different types of milling cutters used in milling operations.
04	Angular milling.	Nomenclature of milling cutters, different milling cutter angles, Milling cutter materials.
05 - 06	Dovetail milling	Milling cutter holding devices, work holding devices, milling process – Up milling and Down milling. Calculation of cutting speed, feed, machining time for milling machine. Milling machine operations.
07 - 08	Milling Operation using rotary table. T- Slot Milling. Basic programming of CNC Milling	Dividing head – Introduction, construction, types. Simple and universal dividing head. G code M code, co-ordinates, basic programming for CNC
09	Concave and convex radius milling.	Indexing methods – direct indexing, simple indexing, angular indexing, differential indexing and its calculations.
10.	Milling key ways or spline. Diagnose common problems in the machine based on visual inspection, sound, temperature	Gears – types, calculation for spur, helical and bevel gears. Holding of gear blanks. Setting method of cutters and gear blanks.

	etc.	
11.	Gear Cutting (spur) Carryout housekeeping work	-do-
12.	Grinding: Procedure for holding of job, setting of machine stroke length. Practice of wheel balancing. Grinding of parallel and perpendicular surfaces with in the accuracy of $\pm 0.02\text{mm}$	Grinding: Grinding machine – introduction, description, types – surface grinding and cylindrical grinding machines. Safety precautions followed while working on grinding machines.
13– 14	Grinding of angular surfaces within an accuracy of ± 5 arc minutes using universal vice Grinding of angular surfaces of die block using sine table.	Grinding wheels – abrasives, bond and bonding process, grit, grade, and structure of grinding wheels. Use of sine table and related calculations
15– 17	Setting of machine for internal & external cylindrical grinding surfaces within an accuracy of $\pm 0.02\text{mm}$. Grinding internal & external steps on cylindrical surfaces within $\pm 0.02\text{mm}$ accuracy. Achieving interference fit of guide pillar and bush.	Grinding wheel shapes and sizes. Standard marking system. Selection of grinding wheel. Procedure for mounting of grinding wheels, balancing of grinding wheels, dressing and truing of grinding wheels, glazing and loading in grinding wheel. Calculation for cutting speed and work speed, feed, depth of cut and machining time.
18	Prepare different types of documentation as per industrial need by different methods of recording information	Importance of Technical English terms used in industry – (in simple definition only) - Technical forms, process charts, activity logs, in required formats of industry, estimation, cycle time, productivity reports, job cards
19– 20	EDM: Machining practice / observation on EDM Machine (Spark Erosion m/c) Preparing simple electrodes from Copper, Graphite.	EDM: Electrical discharge machining (EDM) – Introduction, principle of operation, advantages & disadvantages and its applications.

21	Welding: Introduction to gas welding equipment/arc welding equipment, Simple welding practice. Practice on brazing. Practice on die welding. Welding on Hard die block as well as on die casting.	Welding: Explanation of gas welding and arc welding techniques. Description of welding equipment, types of welding joints. Knowledge about flux, filler rod material. Die welding techniques.
22-23	Implant training / Project work (work in a team)	
24 - 25	Revision	
26	Examination	

SYLLABUS FOR THE TRADE TOOL AND DIE MAKER (Dies & Moulds)

Third Semester

(Semester Code no. TDM(DM) - 03)

Duration : Six Month

Week No.	Trade Practical	Trade Theory
01-02	Pantograph machine: - Practice for setting of job on machine vice, setting of cutter, setting of stylus, master and template, depth of cut. Practice of removing material from work piece i.e. from - Engraving, sunk and raised letters, die sinking.	Pantograph machine: - Introduction, types, parts, working principle, advantages for using of pantograph milling m/c, its applications. Setting of enlarging and reducing ratios between master/template and work piece for Engraving, sunk and raised letters, die sinking.
03-04	Wire Cut Machining practice / observation on machine	Wire Cut Electrical wire cut machining – Introduction, principle of operation, advantages & disadvantages and its applications.
05-07	Hand Injection Mould Manufacture of Hand Injection Mould.	Hand Injection Mould Constructional details of a basic injection mould (Hand injection mould). Constructional details of a single cavity two plate injection mould. Introduction to tooling: Brief description of press tools, moulds for plastics, die-casting, jigs and fixtures. Constructional features of a simple injection mould Differentiating between thermosetting plastics. Properties and uses of commonly used thermoset plastics, fillers and additives, reinforced plastics mould release agents. Identification of common thermoplastics. Surface treatment of plastics, screen printing, Heat transfer in mould decorating, two colour moulding. Electroplating and vacuum moralizing of plastics. Importance of mould

		polishing, advantages of chrome plating, method of mould polishing.
08-12	Two cavity injection Mould Manufacture of two cavity injection mould.	Constructional features of injection moulding machine. Specification of injection moulding machine. Calculation of shot weight. Plasticising capacity, minimum cycle time, Clamping. Description of parts of system Runner functions. Different types of runner cross-sections. Selection of best runner cross section. Functions and types of gates selection of gate. Calculation of runner and gate size. Different parts of ejection system functioning of ejection system ejector return system. Ejection methods. Actuations methods for stripper plates. Ejection from fixed half. Function and type of spruce pullers.
13-17	Single Compression Mould Manufacture of single compression mould.	Types of parting surface. Selection of parting surface shrink-age factors, governing shrink-age determination of core and cavity dimensions Importance of temperature controlling in moulds. Method for controlling different parts of moulds. Cooling channel and their positions, mould cooling calculations. Constructional details of two cavity injection mould. Necessity of split in a mould, method of operation of split, split locking method, split locking arrangements, side core and side cavity assembly details of side core and side cavity. Methods used in actuating side core and side cavity. Constructional details of an injection mould with side core movement by dog legged cam
18-21	Plunger Type Transfer Mould Manufacture of plunger type transfer mould.	Different methods used in moulding internal undercuts. Factors to be considered while designing moulds for components with threads. Methods employed in the removal of internally and externally threaded components. Different between single daylight mould and multi day light mould. Under feed moulds, Feed system in multi day light moulds. Triple daylight moulds. Elements of mould cycle. Importance of mould cycle diagram. Construction/design details of injection mould (plate ejection)
22-23	In-plant training / Project work (Work in a team)	
24-25	Revision	
26	Examination	

SYLLABUS FOR THE TRADE TOOL AND DIE MAKER (Dies & Moulds)

Fourth Semester (Semester Code no. TDM(DM) - 04)

Duration : Six Month

Week No.	Trade Practical	Trade Theory
01-04	<p>Tool & Cutter Grinder:</p> <p>Grinding of single point cutting tool blank.</p> <p>Grinding of plain and face milling cutter.</p>	<p>Tool & Cutter Grinder:</p> <p>Description of tool and cutter grinding machine. Work (cutting tool) holding device for tool & cutter grinder machine.</p> <p>Setting process of cutting tools and grinding wheel on tool & cutter grinding machine.</p>
05-08	<p>Manufacture of two cavity injection mould with side cores.</p> <p>Ensure that total range of checks are regularly and consistently perform</p> <p>Identify potential causes for non conformities to quality assurance standards</p>	<p>Identification of common moulding defects that occur during injection moulding, reasons for defect in the component.</p> <p>Compression moulding process. Procedure of compression moulding. Identification of common defect that occur during compression moulding</p> <p>Transfer moulding process, advantages of transfer moulding.</p> <p>Identification of common moulding defects. Reasons for the defects in the component.</p> <p>Compression and transfer mould calculations. Construction – design details of simple compression mould. Construction design details of simple transfer mould.</p> <p>Introduction to blow moulding, thermo forming, rotational moulding, extrusion process</p>
09-12	<p>Manufacture of pressure die casting die.</p>	<p>Die casting, hot chamber process and cold chamber process. Basic designs of a die casting die.</p> <p>Effect of metal on die casting process. Effect of die casting machine on process. Effect of die in process.</p> <p>Flow system in a die-casting die. Goose neck nozzle, sprue, runner system from sprue to gate, shock absorbers, gating, air vents, over flow. Ejection system in a die-casting die.</p> <p>Moving cores. Actuation of moving cores.</p> <p>Cold type defects, hot types defects, miscellaneous defects.</p>

13-15.	<p><u>Hydraulics & Pneumatics</u> Identification and familiarisation of various types of hydraulic & pneumatic elements. such as cylinder, valves, actuators and filters.</p> <p>Study of simple hydraulic & pneumatic circuit.</p>	<p><u>Hydraulics & Pneumatics</u> Basic principles of Hydraulic Pneumatic system. Advantages & disadvantages of hydraulic and pneumatic system. Theory of Pascal's law, Brahma's press, pressure & flow. Type of valves used in hydraulic and pneumatic system.</p>
16.	<p>Prepare different types of documentation as per industrial need by different methods of recording information.</p>	<p>Importance of Technical English terms used in industry –(in simple definition only) Technical forms, process charts, activity logs, in required formats of industry, estimation, cycle time, productivity reports, job cards.</p>
17-21	<p>Program generation & Simulation with CAD/CAM software for dies & moulds.</p>	<p>Concepts of CAD/CAM</p> <p>Basic concepts of inspection of 3D surfaces.</p> <p>Part program generation and setting up the machine for producing punch/dies.</p>
22-23	Implant training / Project work (work in a team)	
24-25	Revision	
26	Examination	

TRADE: TOOL AND DIE MAKER (DIES AND MOULDS)
LIST OF TOOLS & EQUIPMENTS

A : Trainee's Tool Kit :

Sl. No.	Description of Tools	Quantity
1	Steel Rule 150 mm English and Metric combined	21 nos.
2	Engineer's Square 150 mm with knife edge	21 nos.
3	Hacksaw frame adjustable with pistol grip for 200-300 mm blade	21 nos.
4	Centre punch 100 mm	21 nos.
5	Prick punch 150 mm	21 nos.
6	File flat bastard 300 mm	21 nos.
7	File flat 2 nd cut 250 mm	21 nos.
8	File flat safe edge 200 mm	21 nos.
9	File triangular smooth 200 mm	21 nos.

B: Tools and Equipments:

Sl. No.	Name of Tools and Equipments	Quantity
1	Caliper inside spring type-150 mm	4 nos.
2	Caliper outside spring type-150 mm	4 nos.
3	Divider spring type – 150 mm	4 nos.
4	Odd leg caliper firm joint 0- 150 mm	2 nos.
5	Screw driver – 150 mm	1 no.
6	Screw driver – 200 mm	1 no.
8	Centre gauge 55 ^o and 60 ^o	2 nos.
9	Oil can 250 ml	1 no.
10	File flat smooth 200 mm	4 nos.
11	File flat smooth with safe edge 200 mm	4 nos.
12	File half round bastard 300 mm	4 nos.
13	File half round smooth 250 mm	4 nos.
14	File triangular bastard 250 mm	4 nos.
15	File triangular smooth 200 mm	4 nos.
16	File round bastard 250 mm	4 nos.
17	File square bastard 300 mm	4 nos.
18	File square smooth 250 mm	4 nos.
19	Knife edge file 150 mm	4 nos.
20	Needle file assorted (12 nos.) 150 mm	4 sets
21	File card	4 nos.
22	Scraper flat 250 mm	4 nos.
23	Hammer Ball Peen 0.5 kg with handle	4 nos.
24	Hammer Cross Peen 0.75 kg with handle	4 nos.
25	Chisel cold flat 18 x 150 mm	4 nos.
26	Chisel Cross Cut 10 x 3 x 200 mm	4 nos.
27	Chisel Half Round 10 x 250 mm	4 nos.
28	Chisel diamond point 10 x 200 mm	4 nos.
29	Scribing block universal 300 mm	2 nos.
30	C.I. Surface plate 300 x 300 mm	1 no.

31	Granite Surface plate 600 x 600x80 mm	1 no
32	Tap extractor 3 mm to 12 mm x 1.5 mm (ezzy out)	1 set
33	Screw extractor sizes 1 to 8	1 set
34	Taps and dies metric 5 mm to 12 mm complete set in a box	2 sets
35	Twist Drill with St. Shank \varnothing 5 to \varnothing 12 mm in steps of 0.5 mm	1 set
36	Twist Drill St. Shank \varnothing 8 mm to \varnothing 12 mm in steps of 2 mm	1 set
37	Taper shank drills \varnothing 6 mm to \varnothing 20 mm in steps of 1 mm	1 set
38	D.E spanners 3-4 , 6-8, 10-12, 13-14, 15-16, 18-19, 20-22, 24-26 (8 spanners)	2 sets
39	Letter punch 5 mm set	1 set
40	Number punch 5 mm set	1 set
41	Drill chuck 12 mm capacity with key	1 no.
42	Allen key metric 3 to 12 mm set	2 sets
43	Centre drills 3, 4,5 mm	2 each
44	Parallel hand reamer 6 mm to 12 mm in steps of 1 mm	1 set
45	Star dresser	2 nos.
46	Diamond dresser with holder	2 nos.
47	Safety goggles (Personal Protective Equipments)	4 nos.
48	Demagnetizer	1 no.
49	Snips 200 mm blade	1 no.
50	Workbench 240 cm x 120 cm x 75 cm with 150 mm vice (Each bench fitted with 4 vices)	4 nos.
51	Bench Vice 150 mm	16 nos.
52	Steel lockers for 16 trainees (Pigeon Cup Board)	2 nos.
53	Steel cupboard 180 cm x 60 cm x 45 cm	6 nos.
54	Metal rack 180 cm x 60 cm x 45 cm	1 nos.
55	Fire extinguisher	2 nos.
56	Fire buckets with stand	4 nos.
57	Feeler gauge 0.05 mm to 0.3 mm by 0.05 and 0.4 mm to 1 mm by 0.1 mm (13 leaves)	1 set
58	Metric Screw pitch gauge-Range 0.4 -6 mm pitch 60^0 (21 leaves)	1 set
59	Radius gauge 1 - 3 mm by 0. 25 mm and 3.5-7mm by 0.5 mm (34 leaves)	1 no.
60	Vernier height gauge - Range 300 mm, with 0.02 mm least count	1 no.
61	Universal vernier caliper-Range 200 mm, with 0.02 mm least count	2 nos.
62	Dial vernier caliper 0-200 mm, with 0.02 mm least count	1 no.
63	Vernier caliper-Range 300 mm Vernier scale 0.02 mm	2 nos.
64	Vernier bevel protractor-Blade range 150 and 300 mm, dial 1^0 , least count $5'$ (min.) with head, Acute Angle attachment	1 no.
65	Outside micrometer 0-25 mm, with 0.01 mm least count	2 nos.
66	Outside micrometer 25-50 mm, with 0.01 mm least count	1 no.
67	Outside micrometer 50-75mm, with 0.01 mm least count	1 no.
68	Combination square sets-300 mm blade with square head, centre head, protractor head	1 set
69	Telescopic gauge range 8 -150 mm (6 pcs/set)	1 set
70	Sine bar 150 mm with stopper plate	1 no.
71	Sine table 200 mm length with magnetic bed	1 no.
72	Slip Gauge Box (workshop grade) -87 pieces per set	1 set
73	Gauge block accessories consisting holders, half round jaws, scriber point, centre point , triangular straight edge (14 pcs/set)	1 set
74	Central square – Size 400 x 250 mm blade	1 no.
75	V-Block-Aprox. 32 x 32 x 41 mm with clamping capacity of 25 mm with clamps	2 pairs

76	V-Block-Approx 65x65x80 mm with clamping capacity of 50 mm with clamps	1 pairs
77	Magnetic V-Block 100x100x125 mm	2 pairs
78	Angle plate 150 x 150 x 200 mm	1 no.
79	Angle plate-adjustable 250x250x300 mm	1no.
80	Inside micrometer – Range 50-63 mm with std extension rods upto 200mm..	1 set
81	Depth micrometer – Range 0-25 mm, accuracy 0.01 mm with std set of extension rod s.	1 set.
82	Magnetic stand with magnetic base 60 x 47.5 mm and with universal swivel clamp, dial holding rod (150 mm) scriber	2 nos.
83	Dial test indicator-Lever type- Range 0-0.8 mm –Graduation 0.01mm, reading 0-50-0 with accessories	1 nos.
84	Dial test indicator – Plunger type-Range 0-10 mm , Graduation 0.01 mm, Reading 0-100 with revolution counter	1 nos.
85	Bore gauge with dial indicator (1 mm range, 0-0.01 mm graduation)- Range of bore gauge 18-150 mm	1 set
86	Straight edge-Single beveled-Size 150 mm and 250 mm	1 each
87	Tool makers clamp 50 mm & 75 mm	2 nos. each
88	C – clamp- 50 mm & 75 mm	2 nos. each

C : Cutting Tools :

Sl. No.	Name of Tools and Equipments	Quantity
1	Side and face milling cutter \varnothing 100 x 10 X \varnothing 25 mm	2 nos.
2	Side and face cutter \varnothing 80 x 10 X \varnothing 27 mm	2 nos.
3	Cylindrical milling cutter \varnothing 63 x 70 x \varnothing 27 mm	2 nos.
4	Slitting Saw cutter \varnothing 75 x 3 X \varnothing 27 mm	2 nos.
5	Slitting Saw cutter \varnothing 100 x 6 X \varnothing 27 mm	2 nos.
6	Single angle cutter \varnothing 75 x 16 x \varnothing 27mm - 60°	2 nos.
7	Single angle cutter \varnothing 75 x 20 x \varnothing 27 - 45°	2 nos
8	Equal angle cutter \varnothing 75x 30 x \varnothing 27 - 90°	2 nos
9	Shell End Mill \varnothing 50 x 36 x \varnothing 22 (preferably inserted tip type)	2 nos.
10	Shell End Mill \varnothing 75 mm x 50 x \varnothing 22 (preferably inserted tip type)	2 nos.
11	Parallel shank end mills \varnothing 6, \varnothing 10 and \varnothing 16 are (double fluted), \varnothing 20 mm & \varnothing 25mm (four fluted)	4 nos. each
12	'T' slot cutter with parallel shank- \varnothing 17.5 x 8 mm width x dia. of shank 8 mm	2 nos.
13	Concave Milling cutter \varnothing 63 x 6 radius x \varnothing 27 mm	1 nos.
14	Convex Milling cutter \varnothing 63 x 6 radius x \varnothing 27 mm	1 nos.
15	Disc type form milling cutter (involute form -2 module, 20° pressure angle)	1 set
16	Tool holder (straight) to suit 6, 8 mm sq. bit size	2 nos. each
17	Parting tool holders to suit 3 and 4 mm thick tool blade.	2 nos.
18	Boring bars with holders to accommodate 4, 6 and 8 mm HSS tool bits	3 each
19	Knurling tool (straight & diamond)	2 nos. each

D : General Machinery & Installation:

(Note: The specification given under “General Machinery & Installation” can be considered to the nearest size according to the availability in the Indian Market.)

Sl. No.	Name of Machineries and Equipment	Qty.
1.	Sensitive drilling machine - capacity 12 mm Motorized –with drill chuck and key etc.	1No.
2.	Pillar/column type Drilling machine – 25 mm capacity-motorized with drill chuck, key etc.	1No.
3.	Radial Drill machine to drill up to 32 mm diameter.	1No.
4.	Power hacksaw machine to accommodate 21” or more length blade.	1no.
5.	Double ended Pedestal Grinder with 178 mm wheels(one fine and one rough wheel)	1 no.
6.	SS and SC centre lathe (all geared) with minimum specification as: Centre height 150 mm and centre distance 1000 mm along with 3 & 4 jaw chucks, auto feed system, safety guard, taper turning attachment, motorized coolant system, lighting arrangement & standard accessories.	3 nos.
7.	Shearing machine (lever type)hand operated complete with 300 mm blade length	1 no.
8.	Arc and gas welding and cutting equipment (Not required if Welding Trade is available in the Institute)	1No.
	(i) Transformer welding set 300 amps-continuous welding current with all accessories and electrode holder	1 set
	(ii) Welding cable to carry 400 amps 50 meter with flexible rubber cover.	12 nos.
	(iii) Lugs for cable	2 nos.
	(iv) Earth clamps	1 set
	(v) Arc welding table (all metal top) 122cm x 12 cm x 60 cm with positioner	1 no.
	(vi) Oxy-acetylene gas welding set-equipment with hoses, regulator and other accessories	1 set
	(vii) Gas welding table with positioner	6 nos.
	(viii) Welding torch tips of different sizes	1 no
	(ix) Gas lighter	2 nos.
	(x) Trolley for gas cylinders	2 pairs
	(xi) Chipping hammer	2 nos.
	(xii) Gloves (Leather)	1 set
	(xiii) Leather apron	2 nos.
	(xiv) Welding torches 5 to 10 nozzles	4 pair
	(xv) Spindle key for cylinder valve	2 nos.
	(xvi) Welding goggles	10 sets
(xvii) Welding helmets with coloured glass	2 nos.	
(xviii) Tip cleaner	1 no.	
9.	Universal Milling Machine -	1 no
	Longitudinal traverse	700 - 800 mm
	Cross traverse	300 - 400 mm
	Vertical traverse	200 - 350 mm
	Swivel of table on either side	45 ⁰
	Speed range rpm	30 to 1800
	With universal dividing head, circular table, long arbors, slab arbor, slotting attachment, vertical indexing head, etc.	
10.	Horizontal and Vertical milling machine	2 Nos.

		each
	Table Length x width 1350x310 mm Longitudinal traverse 700 - 800 mm Cross traverse 200 - 265 mm Vertical traverse 300 - 400 mm Speed range rpm 20 to 1800	
11.	Hydraulic Surface Grinding Machine	2 Nos.
	Table Clamping area 600 x 178 mm Grinding area 400 x 200 mm Distance table-centre of spindle 400 - 500 mm Table speed 1-25 m/min. With standard accessories like dust extractor with water separator, balancing device, table-mounted Radius-tangent wheel dresser, wheel flanges, etc.	
12.	Tool and Cutter Grinder	1No.
	Largest diameter of cutter that can be ground 10-100 mm Max. admit between centers 230 mm Max. length of cutting edges ground 120 mm With standard equipment like adaptor bushes, cutter head holder assembly, adaptors, extension spindle, flanges fro grinding wheel, etc.	
13.	Universal cylindrical Grinding Machine	1No.
	Max. dia ground (effective) 250 mm Max. grinding length 300 mm Height of centre 130 mm Max. distance between centers 340 mm With special accessories like face plate, steady, radius and face dressers, find hand feed attachment etc.	
14.	Pantograph / Engraving 3D machine	1No.
	Working area (rectangle) 320 x 145 mm Max. height of work 380 mm Work table traverse: Longitudinal x Transverse 160 x300 mm Work clamping area 360x200 mm With attachment like index head, roll engraving attachment, type template holders, circular table, raised and sunk letters etc.	
15.	Muffle Furnace – Heating Chamber 300 x 300 x 450 mm for 1050 ⁰ C Quenching tank-600 x600 x 600 mm	1No.
16.	Rockwell Hardness Testing Machine with standard accessories	1No.
17.	Spark erosion EDM with standard accessories	1 No.
18.	Polishing kit	1 No.
19.	Hand Injection Moulding Machine 103 hand injection	1 No.
20.	Hand Compression Moulds: Compression moulding process (Mechanical for 50 gms) Minimum 25 Ton capacity.	1 No.
21.	Screw Type Injection Moulding Machine (capacity 50 gms) (Not required if plastic processing operator trade is available in the institute)	1 No.
22.	Blow Moulding Machine (Not required if plastic processing operator trade is available in the institute)	1 No.

23.	CAD/CAM software (Program generation and simulation software for moulds and dies)	4 nos.
24.	Desktop computers with latest configuration suitable for CAD/CAM software with necessary furniture	5 sets
25.	Vertical machining centre (VMC) (Optional)	01
26.	Co-ordinate measuring machine (Optional)	01
27.	Profile projector (Optional)	01

Note: Any institute not having the optional machines may tie up with an industry having the above machine for exposure.

LIST OF TRADE COMMITTEE MEMBERS

Sl. No.	Name & Designation Sh/Mr/Ms.	Organization	Mentor Council Designation
Members of Sector Mentor council			
1.	A. D. Shahane, Vice-President, (Corporate Trg.)	Larsen & Tourbo Ltd., Mumbai:400001	Chairman
2.	Dr. P.K.Jain, Professor	IIT, Roorkee, Roorkee-247667, Uttarakhand	Member
3.	N. Ramakrishnan, Professor	IIT Gandhinagar, Gujarat-382424	Member
4.	Dr. P.V.Rao, Professor	IIT Delhi, New Delhi-110016	Member
5.	Dr. Debdas Roy, Asstt. Professor	NIFFT, Hatia, Ranchi-834003, Jharkhand	Member
6.	Dr. Anil Kumar Singh, Professor	NIFFT, Hatia, Ranchi-834003, Jharkhand	Member
7.	Dr. P.P.Bandyopadhyay Professor	IIT Kharagpur, Kharagpur- 721302, West Bengal	Member
8.	Dr. P.K.Ray, Professor	IIT Kharagpur, Kharagpur- 721302, West Bengal	Member
9.	S. S. Maity, MD	Central Tool Room & Training Centre (CTTC), Bhubaneswar	Member
10.	Dr. Ramesh Babu N, Professor	IIT Madras, Chennai	Member
11.	R.K. Sridharan, Manager/HRDC	Bharat Heavy Electricals Ltd, Ranipet, Tamil Nadu	Member
12.	N. Krishna Murthy Principal Scientific Officer	CQA(Heavy Vehicles), DGQA, Chennai, Tamil Nadu	Member
13.	Sunil Khodke Training Manager	Bobst India Pvt. Ltd., Pune	Member
14.	Ajay Dhuri	TATA Motors, Pune	Member
15.	Uday Apte	TATA Motors, Pune	Member
16.	H B Jagadeesh, Sr. Manager	HMT, Bengaluru	Member
17.	K Venugopal Director & COO	NTTF, Peenya, Bengaluru	Member
18.	B.A.Damahe, Principal L&T Institute of Technology	L&T Institute of Technology, Mumbai	Member
19.	Lakshmanan. R Senior Manager	BOSCH Ltd., Bengaluru	Member
20.	R C Agnihotri Principal	Indo- Swiss Training Centre Chandigarh, 160030	Member
Mentor			
21.	Sunil Kumar Gupta (Director)	DGET HQ, New Delhi.	Mentor
Members of Core Group			
22.	N. Nath. (ADT)	CSTARI, Kolkata	Co-ordinator
23.	H.Charles (TO)	NIMI, Chennai.	Member
24.	Sukhdev Singh (JDT)	ATI Kanpur	Team Leader
25.	Ravi Pandey (V.I)	ATI Kanpur	Member

26.	A.K. Nasakar (T.O)	ATI Kolkata	Member
27.	Samir Sarkar (T.O)	ATI Kolkata	Member
28.	J. Ram Eswara Rao (T.O)	RDAT Hyderabad	Member
29.	T.G. Kadam (T.O)	ATI Mumbai	Member
30.	K. Mahendar (DDT)	ATI Chennai	Member
31.	Shrikant S Sonnavane (T.O)	ATI Mumbai	Member
32.	K. Nagasrinivas (DDT)	ATI Hyderabad	Member
33.	G.N. Eswarappa (DDT)	FTI Bangalore	Member
34.	G. Govindan, Sr. Draughtsman	ATI Chennai	Member
35.	M.N.Renukaradhya, Dy.Director/Principal Grade I.,	Govt. ITI, Tumkur Road, Banglore, Karnataka	Member
36.	B.V.Venkatesh Reddy. JTO	Govt. ITI, Tumkur Road, Banglore, Karnataka	Member
37.	N.M.Kajale, Principal,	Govt. ITI Velhe, Distt: Pune, Maharashtra	Member
38.	Subrata Polley, Instructor	ITI Howrah Homes, West Bengal	Member
39.	VINOD KUMAR.R Sr.Instructor	Govt.ITI Dhanuvachapuram Trivendrum, Dist., Kerala	Member
40.	M. Anbalagan, B.E., Assistant Training Officer	Govt. ITI Coimbatore, Tamil Nadu	Member
41.	K. Lakshmi Narayanan, T.O.	DET, Tamil Nadu	Member
Other industry representatives			
42.	Venugopal Parvatikar	Skill Sonics, Bangalore	Member
43.	Venkata Dasari	Skill Sonics, Bangalore	Member
44.	Srihari, D	CADEM Tech. Pvt. Ltd., Bengaluru	Member
45.	Dasarathi.G.V.	CADEM Tech. Pvt. Ltd., Bengaluru	Member
46.	L.R.S.Mani	Ohm Shakti Industries, Bengaluru	Member
